



# Facade system SAPA 4150

Hansen

The 4150 SSG Structural Glazing facade system consists of 50 mm wide insulated aluminium mullions and transoms. The system is based on double glazing units with a warm edge and a specially developed mounting profile for installation fittings. The glass panes are anchored in the mullions and transoms with the help of installation fittings. The weather seal between the glass panes is done with the use of an approved sealing compound, usually black. The design of the inside gasket and the insulating strip optimises the insulation of the profiles.

Design:	Several mullions and transoms rectangular (profile depth 35-300mm), I- and T-shaped profiles give a lot of freedom in interior design.
Profiles:	4150 is a very flexible insulated facade system with two-stage sealing. The system offers a large degree of choice with its wide range of exterior decorative profiles and interior mullions/transoms.
Variants:	4150 STD, 4150 SX, 4150 PH, 4150 SSG
Air permeability:	4150 STD: Class AE1200 4150 SX: Class AE1200 4150 PH: Class AE 1200 4150 SSG: Class A4
Water tightness:	Class RE1200
Wind load classification:	Design wind load 2000Pa (L/200, max 15mm)
Burglar resistance:	RC2, RC3

## Facade system SAPA 4150

Technical specification			
Rectangula width/dep	50/35-300mm		
Split profil Mullion and width/dep	50/115-175mm		
transom profiles I-profile width/dep	th 50/100-140mm		
T-profile width/dep	50/115-175mm		
Glazing range	4150 STD : 4-10mm (single glass), 23-48mm (insulating glass); 4150 SX, 4150 PH: 33-64mm 4150 SSG: up to 44mm (2-layer glass) and upt to 60mm (3-layer glass)		
Weight individual glass area m	<b>ax</b> 250kg (800kg for 4150 SX and 4150PH)		



#### 4150 STD

The 4150 facade system consists of 50 mm wide insulated aluminium profiles. The design of the inside gasket and the thermal break optimises the insulation of the profiles.

The profiles are available in a number of different depths. They are designed so as to ensure stability under the dimensioning loads and are joined together with hidden joints. The system can be easily complemented with opening units. The U value of a facade must be calculated for the entire facade.





4150 with rectangular mullion/transom





4150 with T-shaped mullion/transom



4150 with I-shaped mullion

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#### 4150 SX



The 4150 facade system consists of 50 mm wide insulated aluminium profiles. The design of the inside gasket and the thermal break optimises the insulation of the profiles.

The profiles are available in a number of different depths. They are designed so as to ensure stability under the dimensioning loads and are joined together with hidden joints. The system can be easily complemented with opening units. The U value of a facade must be calculated for the entire facade.



Facade 4150 SX with rectangular mullion/transom



with split mullion





# 4150 PH



Sapa Facade 4150 PH meets the stringent Passive House energy requirements covered by the German certification institute ift Rosenheim. The system achieves low U <sub>cw</sub> = 0,66 W/m<sup>2</sup> K.

#### 4150 SSG



The 4150 SSG Structural Glazing facade system consists of 50 mm wide insulated aluminium mullions and transoms. The system is based on double glazing units with a warm edge and a specially developed mounting profile for installation fittings. The glass panes are anchored in the mullions and transoms with the help of installation fittings. The weather seal between the glass panes is done with the use of an approved sealing compound, usually black. The design of the inside gasket and the insulating strip optimises the insulation of the profiles.

The mullions are designed so as to ensure stability under the dimensioning loads and are joined together with hidden joints. The system also includes opening units, which can be easily integrated. The U value of a facade must be calculated for the entire facade...



with rectangular

mullion/transom

48/59 20 min 6 4150SSG

4150 SSG with split mullion

22

50

180

140

120

100

80

60

35



4150 SSG with T-shaped mullion/transom



4150 SSG with I-shaped mullion

# Facade system SAPA 4150

## Connectors

# Sapa 4150 STD



Q=75kg for connectors 11309, 11315, 11318

Q=125kg for connectors 11310, 11316, 11319

Glass support 12066 or 12067

## Sapa 4150 SX

Q=250kg for connectors 11335 + guide 11336 (glass support 12568 or 12569)

Q=400kg for connectors 11335 + guide 11337 (glass support 12572 or 12573)



Quinto